



Explosives and Dangerous Goods Act 1961

# SUMMARY OF ACCIDENT REPORTS 1995

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# **EXPLOSIVES AND DANGEROUS GOODS DIVISION**

MINERAL HOUSE, 100 PLAIN STREET, EAST PERTH, WESTERN AUSTRIAIA

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# **SUMMARY OF ACCIDENT REPORTS 1995**

#### **SUMMARY OVERVIEW**

The Division's long term strategies appear to be holding accident rates at a static level with the rates showing improvement in some patches but generally remaining constant. While this is tolerable the Division and conscientious members of industry are continually looking at ways to make major reductions in accident rates.

The Division has adopted a three pronged approach.

- 1. The major returns are expected to come from encouraging industry initiatives. Steps in this area are the Plastics and Chemicals Industry Association (PACIA) Responsible Care initiatives which include the promoting of a Cyanide Management Plan across the nation and the development of the Australian Fire Authorities Council National Accident Reporting System.
- 2. By fostering training the biggest single contributor to accidents should be reduced. Operator error, or more correctly failure to follow standard operating procedures is being addressed by the transport industry requiring refresher courses for drivers and by bringing in broader training throughout the whole transport chain for package transport. Training in emergency procedures is also taking place in the storage industry.
- 3. Prosecution remains a motivator of last resort which is increasingly being used by the Division.

The result of these strategies can only be measured over many years, however we can take some heart from the statistical trends which shows that industry's size is increasing but the accident rate is not.

One crash warrants special mention in this overview; a crash which in fact resulted in no loss of product and in which no one was hurt. Accident W9/95 had all the elements for a major disaster:

- it occurred at morning peak hour;
- on a traffic bridge over the Kwinana Freeway;
- on the edge of the Canning River where it joins the Swan River; and
- it involved two tanker vehicles, both loaded with petrol.

It is a tribute to this State's emergency responders and the Western Australian Hazardous Materials Emergency Management Scheme that the crash was cleaned up with minimal disruption to the public or the environment.

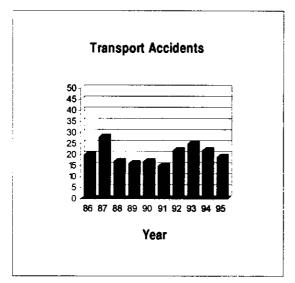
There are increasing numbers of these good management (not good luck) stories occurring as the education and training policies of groups like the PACIA, the Agricultural and Veterinary Chemicals Association (AGSAFE) and regulatory authorities have more effect.

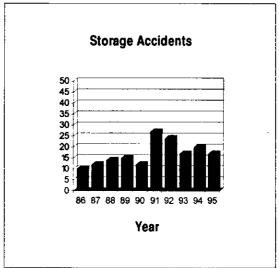
K Price Director

**Explosives and Dangerous Goods Division** 

7 May, 1996

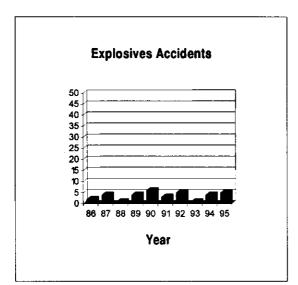
# EXPLOSIVES AND DANGEROUS GOODS ACCIDENT STATISTICS





The number of dangerous goods transport accidents reported in 1995 was again less than the number reported in the previous year. However, this number is comparable with the ten year average of approximately 20. Surprisingly, many of the accidents appear to be grouped in the months of January (6), June/July (6) and November (4).

The number of storage accidents recorded in 1995 was slightly less than that reported in the previous the year. The "Major Hazard Sites" contributed only three accidents to the overall total which is consistent with that recorded in previous years.



Total Accidents

50
45
40
35
30
25
10
5
86 87 88 89 90 91 92 93 94 95

Year

The number of accidents recorded for 1995 is comparable with the numbers recorded in previous years, however the low overall numbers do not allow for accurate trends to be drawn.

The total number of accidents reported for 1995 was less than that for 1994 and is consistent with the overall recorded average of approximately 40.

### **EXPLOSIVES ACCIDENTS**

#### INTRODUCTION

Five explosives accidents were reported to the Division in 1995 compared with four in 1994.

One incident in which detonators were initiated by sparks from a grinding operation in a workshop highlighted the purpose of safety regulations. The regulations require small quantities of detonators to be stored in appropriately built locked wooden boxes at all times when they are not being used. If this requirement had been complied with, the incident would not have occurred.

In another incident, the value of the safety regulations was demonstrated. The requirement to segregate explosives and detonators by an approved device whilst they are being transported prevented some detonators from initiating a load of explosives when the truck on which they were being carried, caught fire.

The ban on the sale and use of sparklers was lifted mid way through the year for an 18 month trial - to date no incidents involving sparklers have been reported.

# EXPLOSIVES ACCIDENTS SUMMARY REPORT

# For Year 1995

	DATE	LOCATION	Goods	Class	Comments
W1/95	04/05/1995	KALGOORLIE	Non Sensitised Emulsion Produc	5.1 ct	The driver of an explosives mixing vehicle failed to negotiate a corner resulting in the vehicle rolling over and spilling bulk emulsion product.
W3/95	16/05/1995	NORTHAMPTON	Detonators	1.1	A man received shrapnel injuries and lost an eye when over 150 detonators exploded when initiated by sparks from a grinder.
W2/95	25/05/1995	ARGYLE	Ammonium Nitrate	5.1	Two employees were injured, one seriously, as a result of an explosion from the mixing of waste chemicals.
W4/95	08/08/1995	ROCKINGHAM	Fireworks	1.4	Three boys suffered burns after lighting powder scraped out of spent fireworks which were left on vacant land after a fireworks display.
W5/95	25/11/1995	PORT HEDLAND	Boosters	1.1	A vehicle conveying explosives caught fire and was completely destroyed, just south of Port Hedland.

Date

: 04 May 1995

Time

: 0600hrs

Location

: Mount Monger Road

KALGOORLIE

Explosives Involved : NON SENSITISED EMULSION PRODUCT

Class 5.1

Compatibility Group

UN No. 3139

Quantity Present

9000 kg

Quantity Involved:

9000 kg

#### Scenario:

The driver of an explosives mixing vehicle failed to negotiate a right hand turn when he misjudged the distance on approaching a T-junction.

The vehicle rolled over and upon impact with the ground the lid of the emulsion tank broke open. The vehicle was fully loaded at the time and as a result, approximately 9 tonnes of emulsion product was spilt.

The spilt product was recovered and returned to the Kalgoorlie Explosives Reserve for disposal.

The driver and his assistant suffered minor injuries.

**EX:** W1/95

File No.: 103/95

: 16 May 1995 Date **Time** : 1100 hrs

Location : Isseka

**NORTHAMPTON** 

**Explosives** : DETONATORS Involved Class 1.1

Compatibility Group B

UN No. 0029

Quantity Present : 150

Quantity Involved : 150

#### SCENARIO:

A man received shrapnel injuries to his chest and lost an eye when detonators, located on a work bench, were accidentally initiated.

The man was repairing a seeding machine when a spark from a grinder ignited two cardboard boxes containing detonators. The fire then initiated the detonators within the box.

The man was flown by the Royal Flying Doctor Service to Royal Perth Hospital and underwent emergency surgery.

The man had used the detonators a few weeks earlier and subsequently placed them on the work bench rather than where they were normally stored. At the time while grinding, he forgot that the detonators were still located on the work bench.

Had the detonators been appropriately stored, the accident would not have occurred.

**File No.:** 135/95 **EX**: W3/95

Date

: 25 May 1995

Time

: 1400 hrs

Location:

Argyle Diamond Mine

**ARGYLE** 

Explosives Involved : AMMONIUM NITRATE

Class 5.1

Compatibility Group III

UN No. 1942

**Quantity Present** 

90 kg

Quantity Involved

90 kg

NON-SENSITISED BULK EMULSION

Class 5.1

Compatibility Group III

UN No. 3139

Quantity Present

30 kg

Quantity Involved

30 kg

SODIUM NITRITE

Class 5.1

Compatibility Group III

UN No. 1500

**Quantity Present** 

15 kg

Quantity Involved

15 kg

#### SCENARIO:

Two employees were injured, one seriously, when a container of waste chemicals that was smouldering, exploded. Investigation into the incident showed that the mixing of waste products led to an adverse chemical reaction resulting in an explosion. It was found that an employee requiring an empty container inadvertently mixed a container holding sweepings of emulsion product mixed with ammonium nitrate together with a container holding a highly concentrated solution of sodium nitrite

Two hours after mixing the products, smoke was observed emanating from the container and whilst approaching the area with fire extinguishers the mixture exploded injuring the two employees. One suffered compound fractures to both legs, just above the ankles, from flying debris and the other received superficial injuries. Both men were flown to Darwin Hospital.

This incident has highlighted the need for training in the disposal of waste chemicals and the labelling of containers.

**EX**: W2/95

**File No.:** 110/95

Date

: 08 August 1995

**Time :** 0815 hrs

Location

: Simpson Avenue

ROCKINGHAM

**Explosives Involved** 

: FIREWORKS

Class 1.4

Compatibility Group G

UN No. 0336

Quantity Present :

500 grams

Quantity Involved :

10 grams

#### SCENARIO:

Two boys were injured when they ignited powder scraped out of spent fireworks casings.

While walking through vacant land in Rockingham on the way to school, three schoolboys found a number of spent fireworks casings. They dug out some powder from the cardboard tube remains of the fireworks and placed the powder on the ground.

The boys then lit a match and threw it on the pile of powder. Coloured sparks emanated together with a small flame which flared up, burning the fingers of two of the boys.

Cold water was used by the boys to try and minimise the effects of the burns and one of the boys was sent to a medical centre for treatment after arriving at school.

Investigation revealed there had been an inadequate clean up after a large fireworks display in the area, a month earlier. Clean up was made extremely difficult due to dense shrubs and weeds.

**EX**: W4/95

**File No.:** 157/95

Date

: 25 November 1995

Time

: 1505 hrs

Location

: Great Northern Highway, 22 km South of

PORT HEDLAND

Explosives Involved : BOOSTERS

Class 1.1

Compatibility Group D

UN No. 0042

**Quantity Present** 

200 kg

Quantity Involved:

200 kg

SIGNAL TUBE DETONATORS

Class 1.1

Compatibility Group B

UN No. 0360

Quantity Present

1350

Quantity Involved :

1350

#### SCENARIO:

An explosives vehicle caught fire approximately 20 kilometres south of Port Hedland. The driver of the vehicle noticed smoke emanating from the right hand rear of the pantechnicon and immediately stopped the vehicle. He attempted to put out the fire using a fire extinguisher from the trailer but was unsuccessful. The driver then opened a door on the opposite side of the vehicle and jumped in to attempt to extinguish the flames but the heat forced him back. Realising that he could not extinguish the fire, he then lowered the legs on the trailer, unhooked the turntable and drove the prime mover away to a safe distance. The driver then warned other motorists to keep clear and organised a passing motorist to contact the emergency services.

The fire brigade attended and the area was cleared to a safe distance. The vehicle burned for several hours before emergency service personnel could approach it. Detonators were heard 'popping' but there was no mass explosion. The explosives barrier between the detonator compartment and the explosives compartment helped prevent exploding detonators from initiating boosters. The driver suffered minor burns to his hands and face as a result of the fire. The cause of the fire was not established but it is known that it originated in the explosives compartment.

**EX**: W5/95

**File No.:** 201/95

#### Introduction

Seventeen accidents involving the storage of dangerous goods were reported to the Division in 1995, compared with 20 for 1994 and 17 in 1993.

A major incident during the year involved extensive property damage and injury following a fire in an ethanol store at a winery. Regrettably the fire, which was confirmed to be arson, resulted in a leg amputation for a fire fighter.

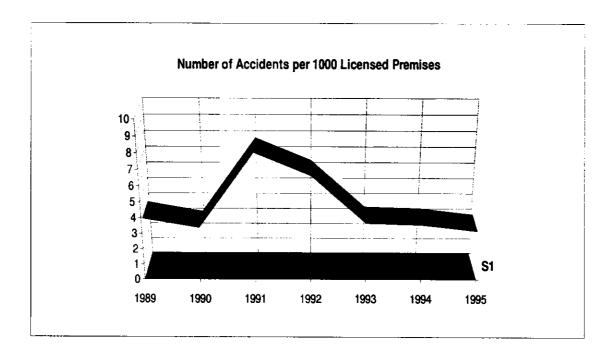
Another significant incident caused the evacuation of a swimming pool complex following the release of chlorine gas. A mechanical failure in the chlorination system allowed hypochlorite solution and sulphuric acid to mix, generating chlorine gas. This gas was released into the pool in one dose when the equipment was re-started after mechanical repairs.

Independent of this incident, the Division has identified chlorine gas storage as an area of potentially significant risk and has targeted metropolitan and country facilities for inspection. Various strategies for increasing compliance of chlorine storages have been implemented. The Division will report on its effectiveness in this area in its annual report.

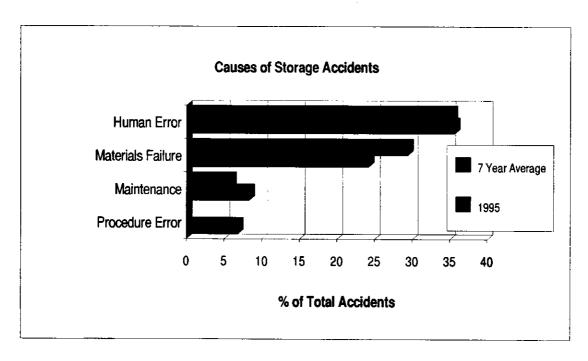
Two very similar incidents involved the spillage of diesel fuel from elevated tanks. In both cases, heavy rains undermined tank supports leading to the collapse of the tank and subsequent spill of product. These incidents have highlighted the importance of site selection and foundation susceptibility when installing fuel tanks.

Two incidents involved the leakage of diesel fuel from underground storage tanks or their fittings. These incidents have highlighted the need for operators to implement inventory control systems which will identify leaks as soon as they occur, limiting the extent of environmental contamination.

# SELECTED STORAGE ACCIDENT STATISTICS



Ignoring the 1991/92 peaks it appears the 'normal' accident rate is in the order of 3 accidents per 1000 licensed premises. Whilst little can be drawn from this statistic at present, it will provide a very useful baseline for comparison in future years as the regulatory approach varies and more responsibility for safety management is placed with industry.



Human error (failure to follow standard operating procedures) continues to be a major causal group of accidents. The Division's plans to reduce the percentage of accidents attributable to human error focus on the development of formal procedures and on the need for training and re-training.

# For the Year 1995

	<b>D</b> ате	LOCATION	Goods	Class	Comments
W1/95	15/01/1995	LEINSTER	Diesel Fuel	3.3	An elevated diesel storage tank collapsed, spilling its contents, due to the undermining of the tank's support foundations by torrential rain.
W2/95	28/01/1995	CAVERSHAM	Ethanol	3	A fire broke out in an ethanol store at a winery causing extensive damage. Investigation determined arson to be the cause.
<b>W3</b> /95	13/02/1995	SOUTH HEDLAND	Chlorine	2.3	A chlorine gas leak occurred from a effluent treatment station when a pressure gauge on a chlorine pipeline burst.
W5/95	24/02/1995	MINDARIE	Diesel Fuel	<b>3</b> .3	Diesel fuel leaked from a pipeline valve on a storage tank supplying an offshore dispenser. The spilt fuel was recovered before it could reach the ocean.
W6/95	02/03/1995	MOUNT CLAREMONT	Hypochlorite Solution	8	Swimmers at a suburban swimming pool complex were effected by chlorine gas which was evolved when sodium hypochlorite and sulphuric acid were inadvertently mixed in a filter manifold.
W4/95	03/03/1995	KALGOORLIE	Diesel Fuel	3.3	A minesite diesel storage tank collapsed and spilt its contents after extensive flooding undermined the foundation for the tank supports.
W18/95	17/05/1995	KWINANA	Titanium tetrachloride	8	A release of titanium tetrachloride occurred in a chemical plant when a process valve failed.
W8/95	29/05/1995	HERNE HILL	Diesel Fuel	3.3	A vehicle travelling up an incline lost power and rolled backwards, impacting with a bund wall and puncturing a diesel tank.
W13/95	07/06/1995	KWINANA	Ammonia, Anhydrous	2.3	Ammonia was released from relief valves when a level transmitter failed and an associated control valve passed hot ammonia gas into a storage tank.
W7/95	01/07/1995	KWINANA	Petrol	3	Petrol was spilt when an operator at a large fuel terminal failed to check a bleed valve on a pipeline prior to commencing product transfer.

	DATE	LOCATION	Goods	CLASS	COMMENTS
<b>W</b> 9/95	18/08/1995	HAMERSLEY RANGE	Liquified Petroleum Gas	2.1	A small LPG leak occurred when an unattended truck parked on an incline rolled down the slope striking storage tank and damaging associated pipework.
W16/95	15/09/1995	WEST PERTH	Anhydrous Ammonia	2.3	A small leak of ammonia gas occurred when liquid ammonia, trapped in the crank case of a compressor, boiled and expanded which led to the failure of a shaft seal.
W15/95	15/09/95	PORT HEDLAND	Chlorine	2.3	Chlorine leaked from a storage drum due to the malfunction of a chlorine heater at a chlorination plant.
W12/95	01/10/1995	KWINANA	Hydrogen, Compressed	2.1	A build up of pressure and subsequent explosive decompression and fire from a hydrogen gas compressor injured several staff at a chemical processing plant.
<b>W10/</b> 95	04/11/1995	WONGAN HILLS	Flammable Liquid, Poisonous, N.O.	3 S.	An isotainer, at an agricultural research station, containing a mixture of pesticides failed allowing its contents to spill out onto the ground and soak into the srrounding soil.
W11/95	24/11/1995	KEWDALE	Paint Related Material (Solven	3 t)	An employee at a paint factory received third degree burns when solvent, which he had spilled on his clothing, ignited.
W17/95	01/12/1995	JOONDALUP	Diesel Fuel	3.3	The failure of an underground fuel line coupling at a fuel storage depot led to approximately 1000 litres of diesel being spilt into the surrounding soil.
W14/95	08/12/1995	SPEARWOOD	Diesel Fuel	3.3	A fork-lift carrying a large metal beam struck an elevated diesel tank while manoeuvring out of a factory door, leading to the loss of the tank's entire contents.

Date

: 15 January 1995

**Time :** 1230 hrs

Location

: Mine Site

LEINSTER

Goods

Involved

Dangerous : DIESEL FUEL

Class 3.3

Sub-Risk -

UN No.

Packaging Group :

Quantity Involved:

10000 litres

Quantity Spilled :

10000 litres

#### Scenario:

A 10000 litre diesel storage tank collapsed and spilt its contents following torrential

A storm struck the mine site dropping 67 millimetres of rain, leading to the flow of water around the support legs of the tank. The flow of water undermined one of the support legs on the elevated diesel tank which resulted in the tank collapsing.

All of the spilt diesel was retained within the bunded area and was pumped out into temporary storage tanks later the same day. Contaminated fuel and soil was removed from site for disposal.

**DGAS**: W1/95

**File No.:** 6/95

Date

: 28 January 1995

Time

: 2200 hrs

Location:

Benara Road CAVERSHAM

Dangerous

: ETHANOL

Goods Involved

Class 3

Sub-Risk -

UN No. 1170

Packaging Group

II

Quantity Involved:

40000 litres

Quantity Spilled

40000 litres

# SCENARIO:

A fire broke out in a winery at Caversham and quickly spread to 200 litre drums of ethanol which were used to make fortified wines.

:

The fire quickly raged out of control with many of the drums of ethanol exploding into balls of flame before the fire brigade could arrive to fight the blaze.

Three fire brigade officers were rushed to hospital after being seriously injured when a brick wall collapsed during the height of the blaze.

Fire fighters took several hours to bring the blaze under control and the winery was extensively damaged. Investigation into the incident by the Police Arson Squad proved that the fire was deliberately lit.

**DGAS:** W2/95

**File No.**: 18/95

Date

: 13 February 1995

**Time :** 0700 hrs

Location

: Bosna Lodge Road

SOUTH HEDLAND

Dangerous : CHLORINE

Goods Involved

Class 2.3

Sub-Risk 5.1

UN No. 1017

Packaging Group :

Quantity Involved: 920 kg

Quantity Spilled:

400 kg

#### SCENARIO:

A chlorine leak occurred at an effluent treatment station after a pressure gauge on a chlorine pipeline burst.

Two maintenance workers who arrived on site noticed that an audible chlorine detection alarm had activated. The workers evacuated the area and notified a supervisor of the leak. The supervisor proceeded to the site equipped with self contained breathing apparatus and detected chlorine from approximately 100 metres away.

The fire brigade was notified and a valve on the pipeline was closed to stop the leak. The failed pressure gauge was replaced and the all-clear was given.

**DGAS**: W3/95

File No.: 28/95

Date

: 24 February 1995

**Time :** 0900 hrs

Location

: Ocean Falls Boulevarde

**MINDARIE** 

Dangerous : DIESEL FUEL

Goods Involved

Class 3.3

Sub-Risk -

UN No. 1270

Packaging Group

Quantity Involved:

32000 litres

Quantity Spilled :

17000 litres

#### SCENARIO:

A monthly stock inventory reconciliation revealed a loss of 17000 litres of diesel fuel which was subsequently confirmed to have spilled.

The spill originated from a pipeline valve connected to a 45 kilolitre underground diesel fuel storage tank which supplies an offshore dispenser.

Although the fuel spill took several months to recover, no fuel was found to have reached the ocean.

Investigation attributed the cause of the spill to the failure of a pipeline valve. Inadequate monthly stock inventory reconciliation also contributed to the severity of the spill. Operating procedures have since been upgraded to a daily stock inventory reconciliation to avoid a recurrence.

**DGAS**: W5/95

**File No.:** 57/95

**Date** 

: 02 March 1995

**Time**: 1145 hrs

Location

: Stephenson Avenue

MOUNT CLAREMONT

Dangerous Goods

Dangerous : HYPOCHLORITE SOLUTION

Goods Involved

Class 8

Sub-Risk -

UN No. 1791

Packaging Group

III

Quantity Present :

7500 litres

Quantity Involved :

25 litres

SULPHURIC ACID

Class 8

Sub-Risk -

UN No. 1830

Packaging Group :

II

Quantity Present :

1200 litres

Quantity Involved:

2 litres

#### SCENARIO:

Incompatible products were inadvertently mixed at a suburban swimming pool complex, causing a release of chlorine gas.

Sodium hypochlorite solution and sulphuric acid were dosed into a filter manifold while the pump mechanism was inoperable and pool water was not circulating through the system. The pool water circulation had ceased following the failure of heat exchange pipework.

After pipework repairs, the pool water circulation was restarted allowing the incompatible mixture to be pumped into the swimming pool while swimmers were present. The mixing of these products led to a reaction which evolved chlorine gas, affecting swimmers using the pool.

The affected swimmers were treated by pool staff and 19 swimmers were taken by ambulance to hospital for observation and treatment.

Operational and design changes have been implemented to prevent a recurrence.

**DGAS:** W6/95

**File No.:** 66/95

Date

: 03 March 1995

**Time :** 0800 hrs

Location

: Minesite, North West of

**KALGOORLIE** 

Dangerous : DIESEL FUEL

Goods Involved

Class 3.3

Sub-Risk -

UN No.

Packaging Group

Quantity Involved :

13000 litres

Quantity Spilled

13000 litres

#### SCENARIC:

The support structure of a 15 kilolitre elevated diesel storage tank collapsed following torrential rain and subsequent flooding which destabilised underlying soil.

:

The tank was pierced on impact allowing the entire 13000 litres of diesel within it to escape. The spilt diesel was retained within the earth bund and soaked into the soil. The contaminated soil was later removed from site for disposal.

Due to the remote nature of the site there was no threat to public safety and no contamination of drinking or ground water.

The company involved has reviewed the flood susceptibility of their storage to prevent a recurrence.

**DGAS**: W4/95

**File No.:** 48/95

Date

: 29 May 1995

**Time :** 1340 hrs

Location

: Concrete Quarry

HERNE HILL

Goods

Involved

Dangerous : DIESEL FUEL

Class 3.3

Sub-Risk -

UN No.

Packaging Group :

37800 litres

Quantity Involved:

Quantity Spilled : 1500 litres

#### Scenario:

An overloaded vehicle transporting a cargo of manganese lost power while travelling up an incline on a quarry site. The driver of the vehicle attempted to engage a lower gear to gain more power but the vehicle started to roll backwards.

The driver jumped from the vehicle after unsuccessfully trying the hand and foot brakes. The vehicle rolled out of control down the hill and swung towards a diesel storage tank.

The vehicle impacted with a bund wall surrounding the diesel storage tank causing the load of manganese to leave the vehicle tray and puncture the diesel tank. Tank supports, a diesel pump and the bund wall were also extensively damaged allowing diesel to escape from the bund.

Power to the site was cut off while site personnel stemmed the flow of diesel using granite road base. Salvage operators were then called in to remove the remaining fuel from the damaged tank and to dispose of contaminated diesel and soil.

The driver suffered only minor injuries as a result of leaping from the moving vehicle. The company has now placed protective bollards around the diesel tank bund and has implemented a more rigorous vehicle inspection program to prevent a recurrence.

**DGAS**: W8/95

**File No.**: 132/95

**Time :** 2020 hrs Date : 17 May 1995

Location : Mason Road **KWINANA** 

Dangerous: TITANIUM TETRACHLORIDE

Goods Class 8

Sub-Risk -

UN No. 1838

Packaging Group II

Quantity Present N/A

Quantity Involved : 2 kg

#### SCENARIO:

Involved

A release of titanium tetrachloride occurred from a chemical plant when a gearbox on a chlorination process isolation valve failed. This allowed titanium tetrachloride to backflow into a sump tank where it reacted with water.

A vacuum hose associated with the maintenance work on the chlorinator dislodged, due to a sudden surge in pressure, resulting in the release of titanium tetrachloride.

The site emergency plan was activated and neighbours were notified of the release. The emergency responders had the incident controlled promptly and no injuries were reported.

The company has reviewed the process isolation procedures and equipment alternatives in order to prevent a recurrence.

**DGAS:** W18/95 File No.: 165/94

Date

: 07 June 1995

**Time :** 0630 hrs

Location

: Rockingham Road

**KWINANA** 

Dangerous : AMMONIA, ANHYDROUS

Goods

Involved

Class 2.3

Sub-Risk 8

UN No. 1005

Packaging Group

Quantity Involved:

10000 tonnes

Quantity Spilled

7 tonnes

#### SCENARIO:

A release of ammonia occurred during the recommissioning of an ammonia plant when a level controller associated with an ammonia catchpot vessel failed.

Hot ammonia vapour flowed downstream into let down vessels which caused the pressure to rise within the vessels resulting in a release of ammonia from relief valves.

The hot ammonia gas also flowed to an ammonia storage tank through the ammonia catchpot level control valve which did not seal properly. This caused the pressure to rise which caused the relief valves to vent for approximately thirty five minutes.

The plant operators isolated the catchpot outlet valve and compressors were put on line to reduce the vapour space pressure until the fault could be rectified.

**DGAS:** W13/95

**File No.:** 12/96

Date

: 01 July 1995

Time:

0510 hrs

Location

: Patterson Road

**KWINANA** 

Dangerous: PETROL

Goods Involved

Class 3

Sub-Risk -

UN No. 1203

Packaging Group

II

Quantity Involved:

600,000 litres

Quantity Spilled

38,000 litres

#### SCENARIO:

A spill of petrol occurred when an operator at a large fuel terminal began transferring petrol from one storage tank to another while a bleed valve was left open.

All of the spilt product was contained within the bunded area of the tank depot. The operator was not aware that the spill had occurred until emergency services personnel arrived on site, having been alerted by a neighbour. Foam was applied to the spill in order to prevent ignition and the spilled product was later pumped into recovery tanks.

Following the incident, the product transfer procedure at the terminal was reviewed and updated to prevent a recurrence. The operator was also issued with a formal reprimand by the company, which was considered sufficient in this instance in lieu of prosecution by the Division.

**DGAS**: W7/95

**File No.:** 130/95

Date

: 18 August 1995

**Time :** 0630 hrs

Location

: Great Northern Highway

HAMERSLEY RANGE

Dangerous

: LIQUEFIED PETROLEUM GAS

Goods Involved

Class 2.1

Sub-Risk -

UN No. 1075

Packaging Group :

Quantity Involved: 3000 litres

Quantity Spilled : 40 litres

#### SCENARIO:

An unattended truck, parked uphill of an LPG tank at a remote country roadhouse, rolled down the decline and struck a steel barrier around a gas tank while the driver was inside the roadhouse.

The impact damaged the pump and pipework associated with the gas tank and caused the gas tank itself to be knocked from its foundations onto a 45 degree angle.

The emergency shut off system (which is a standard safety feature in LPG storage facilities) was activated to shut off the main liquid outlet valve of the tank.

The tank area was isolated for a short period to allow the small amount of product left in the pump and pipework to safely disperse.

After the gas had dispersed, the pump and pipework were disconnected and a crane was used to right the tank.

**DGAS**: W9/95

**File No.**: 39/95

Date

: 15 September 1995

**Time :** 1830 hrs

Location

: Carr Street

WEST PERTH

Dangerous

: ANHYDROUS AMMONIA

Goods Involved

Class 2.3

Sub-Risk 8

UN No. 1005

Packaging Group

Quantity Involved :

300 kg

Quantity Spilled :

3 kg

#### SCENARIO:

A small quantity of liquid ammonia was lost when a shaft seal on a compressor failed on a refrigeration plant.

Liquid ammonia trapped in the crank case of a compressor boiled after the refrigeration system was shut down in order to remove a cooling tower. The rapid expansion of ammonia as it changed from liquid to gas caused the seal to fail leading to a leak of ammonia.

A neighbour detected the leak and notified the emergency services who attended the site. The premise's owners were contacted and attended the site to rectify the problem.

New procedures for refrigeration system shut down have been put in place to prevent a recurrence.

**DGAS**: W16/95

**File No.**: 21/96

Date

: 15 September 1995

**Time :** 1000 hrs

Location

: McGregor Street PORT HEADLAND

Dangerous: CHLORINE Goods

Involved

Class 2.3 Poisonous Gas

Sub-Risk 5.1

UN No. 1017

Packaging Group :

Quantity Present : 1600 litres

Quantity Involved:

400 litres

#### SCENARIO:

Chlorine leaked from a 920 kilogram chlorine drum when a chlorine heater, connected to the drum, malfunctioned allowing a valve to freeze over.

At the time of the leak two personnel were working in another section of the compound and could not see the flashing light of the leak detector. Later the leak was noticed and the alarm was raised.

The Fire Brigade attended the scene and while wearing full protective clothing, shut off the leak. The chlorination system was shut down and the tank was disconnected from the system.

The two men working within the compound were later taken to hospital for a precautionary examination. Sirens and automatic dialling alarms have now been fitted to all of the chlorination plants to prevent a recurrence.

**DGAS**: W15/95

**File No.:** 179/95

Date : 01 October 1995 **Time**: 1750 hrs

Location : Mason Road **KWINANA** 

Dangerous: HYDROGEN, COMPRESSED

Goods Involved

Class 2.1

Sub-Risk -

UN No. 1049

Packaging Group

Quantity Involved: 300 litres

Quantity Spilled : 300 litres

#### SCENARIO:

A cylinder head of a gas compressor failed, resulting in explosive decompression and fire as the compressor was being started after maintenance.

Six employees and a security officer were injured as a result of the accident with the most serious injuries being ruptured ear drums and shock. The compressor and adjacent area were also extensively damaged as a result of the fire.

Investigations into the accident showed that the primary cause was the installation of one of the discharge valves in the reverse direction. This resulted in the build up of pressure within the cylinder.

The company involved has implemented revised procedures and has modified the valving arrangements to ensure that it can only be inserted in the correct orientation.

**DGAS:** W12/95 **File No.:** 11/96

Date

: 04 November 1995

**Time** : 0900 hrs

Location

: Wongan Hills Research Station

WONGAN HILLS

Dangerous : FLAMMABLE LIQUID, POISONOUS, N.O.S.

Goods Involved

Class 3

Sub-Risk 6.1

UN No. 1992

Packaging Group : II

Quantity Involved : 18000 litres

Quantity Spilled : 18000 litres

#### SCENARIO:

The total contents of a tank container storing recovered waste pesticides formulation leaked out onto the ground at an agricultural research station. The tank was not bunded at the time of the incident resulting in the product spreading out and absorbing into the surrounding sand.

The tank containing the pesticide was to be transported to an incinerator facility for destruction some 6 months earlier, however this was postponed due to some delays at the facility.

The exact cause of the spill has not been determined although corrosion of the tank is suspected. The tank will be metallurgically examined to determine the cause of the tank failure.

**DGAS**: W10/95

**File No.:** 192/95

Date

: 24 November 1995

**Time**: 1845 hrs

Location

: Tipping Road

**KEWDALE** 

Dangerous : PAINT RELATED MATERIAL (SOLVENT)

Goods Involved

Class 3

Sub-Risk -

UN No. 1263

Packaging Group :

II

Quantity Involved :

200 litres

Quantity Spilled

20 litres

#### SCENARIO:

An employee at a paint processing workshop was seriously injured when solvent, that he had spilled on his clothing, ignited.

The operator was filling 20 litre containers with solvent from a 200 litre drum when he accidentally spilled a small quantity of solvent onto his clothing. The operator then transferred the solvent from the 20 litre containers into a 1000 litre open blending tank which was situated on the tynes of an idling forklift.

After taking a few steps away from the transfer area towards the forklift, the solvent on the man's clothing caught fire leaving the man with serious burns.

Investigation into the incident identified a number of possible causes of the fire including a static electricity discharge, ignition from the forklift and a cigarette lighter found in the pocket of the injured operator.

Further investigations are being conducted in an attempt to ascertain the precise source of ignition.

**DGAS**: W11/95

**File No.:** 196/95

Date

: 01 December 1995

**Time**: 1000 hrs

Location

: Winton Road

**JOONDALUP** 

Goods

Dangerous : DIESEL FUEL

Involved

Class 3.3

Sub-Risk -

UN No.

Packaging Group :

Quantity Involved: 158000 litres

Quantity Spilled :

1000 litres

#### SCENARIO:

A leak developed from an underground pipe coupling at a diesel storage facility allowing approximately 1000 litres of diesel to leak out into the surrounding soil.

The leak was noticed only after a discrepancy was identified between the meter balance and the tank balance. The Depot Clerk then carried out a check of the area and noticed a strong smell of diesel in the area of the fuel outlet pipe in the bunded area.

Further investigation found a fuel leak from a pipe coupling approximately 600 millimetres below the ground surface.

The fuel was shut off and the company arranged for the contaminated soil to be removed. Soil contamination assessments will be carried out on the site to ensure that all contamination has been removed.

**DGAS**: W17/95

**File No.:** 27/96

Date

: 08 December 1995

**Time** : 0120 hrs

Location

: Wellard Road

**SPEARWOOD** 

**DIESEL FUEL** 

Class 3.3

Sub-Risk -

UN No.

Packaging Group

Quantity Involved:

4000 litres

**Quantity Spilled** 

4000 litres

#### SCENARIO:

A fork-lift carrying a heavy metal beam struck an elevated diesel tank while manoeuvring out of a doorway at a galvanising factory.

The force of the impact dislodged the tank from its support foundations and damaged the tank fittings allowing the entire contents of the tank to be spilt.

The fire brigade was contacted and attended the site. A salvage contractor was contacted and was engaged in the removal of the contaminated soil. Fortunately, no product reached the drainage system and there was no contamination of groundwater.

**DGAS**: W14/95

File No.: 14/96

# **Dangerous Goods Transport Accidents**

#### Introduction

Twenty transport incidents were reported to the Division during 1995. Two of these incidents occurred during rail transport and 18 incidents resulted from the road transport of dangerous goods. This is a reduction from last years total and comparable with the eleven year average of 19. Ten incidents involved packaged dangerous goods and ten incidents involved transport in bulk containers.

A review of incidents occurring in 1995 indicates that 9 incidents were the direct result of traffic accidents notably from roll-over and collisions. Effectively, 8 of the 20 incidents recorded this year resulted from operator error or breaches of the regulations, 3 incidents resulted from material failure and the remaining incidents are categorised as traffic related.

1995 saw the first full year of operation of the Division's on road enforcement vehicle which gave Divisional Inspectors an enhanced ability to conduct random checks on vehicles transporting dangerous goods. The deficiencies highlighted in the 1994 accident report came under increased scrutiny and it is noticeable that the major cause of accidents last year, the poor stowage and restraint of dangerous goods packages, decreased in prominence.

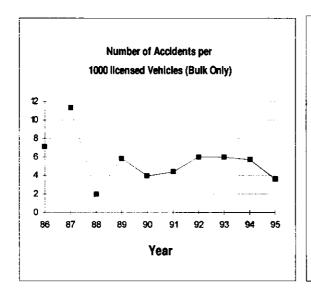
Where operators are identified as consistently non-complying, on road operations will seek to target these operations to ensure that progress is being made towards full compliance.

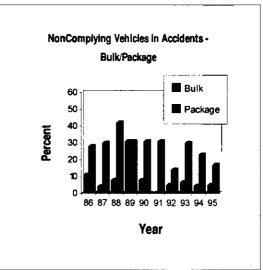
Nonetheless, stowage and restraint still plague transport operations. While six incidents resulted from poor stowage and restraint, a reduction from eight last year, this remains one of the main causes of incidents. Another major concern was the failure of operators to check receival tanks during transfer operations which resulted in three incidents.

Six incidents occurred during the interstate transport of dangerous goods. Of these, four incidents resulted from poor stowage of dangerous goods, primarily where packages failed from continuous abrasion on the long haul due to inadequate dunnage. The operations of interstate based consignors and prime contractors was reviewed to ensure compliance with the Australian Dangerous Goods Code and subsequent movements were targeted to ensure continuing compliance.

The Explosives and Dangerous Goods Division intends to continue to take a hard line where regulatory breaches are encountered at accidents and prosecutions will usually result unless there are significant mitigating factors.

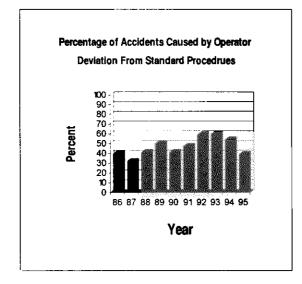
## SELECTED ROAD TRANSPORT ACCIDENTS STATISTICS

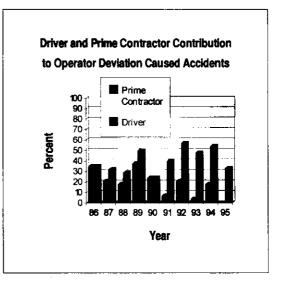




The 1995 value is considerably lower than experienced in previous years due to fewer accidents involving bulk vehicles and an increase in the number licensed vehicles.

The percentage of non-complying packaged and bulk dangerous goods vehicles involved in accidents in 1995 fell well below their respective averages observed over the previous nine year period. Inadequate restraint of packaged dangerous goods was the major contributing factor to these statistics.





The percentage of accidents caused by operator deviation from standard procedures has significantly decreased from previous years. Failure to observe correct procedures during transfer and inadequate restraint were the major causes here.

The reduction in the contribution to accidents from both parties is significant. Improved driver training and progression towards quality endorsement by many companies may have had an effect on these statistics.

# DANGEROUS GOODS TRANSPORT ACCIDENTS SUMMARY REPORT

# For the Year 1995

	DATE	LOCATION	Goods	Class	Comments
W1/95	04/01/1995	BROOMEHILL	Liquified Petroleum Gas	2.1	A vehicle transporting cylinders of liquefied petroleum gas rolled over and caught fire when the driver failed to negotiate a bend in the road.
W2/95	05/01/1995	MADDINGTON	Hypochlorite Solutions	8	A 25 litre drum of hypochlorite solution fell from the back of a tray top vehicle and ruptured while the vehicle was negotiating a corner.
W8/95	09/01/1995	KWINANA	Sulphuric Acid	8	Discharge piping on a tanker failed during product transfer resulting in a spill of sulphuric acid.
W4/95	16/01/1995	YELLOWDINE	Petroleum Spirit	3	A 200 litre drum of petroleum spirit leaked after being punctured by a nail in a pallet while being transported from Victoria to Perth.
<b>W</b> 5/95	27/01/1995	NORTH PERTH	Nitric/ Phosphoric Acid Mix	8	The inadvertent mixing of incompatible corrosive liquids in a storage tank led to the heating, expansion and subsequent failure of the tank shell.
W3/95	27/01/1995	ALBANY	Petrol	3	A four wheel drive vehicle ran into a petrol tanker which was unloading at a service station site. 100 litres of petrol was spilt.
W6/95	24/03/1995	SOUTH GUILDFORD	Sodium Hydroxide	8	A small amount of corrosive liquids leaked from packages on a vehicle when the load shifted as the vehicle negotiated a bend.
W7/95	11/06/1995	COCKLEBIDDY	Petroleum Spirit	3	The rear trailer of a vehicle combination transporting flammable liquids in 200 litre drums rolled over damaging several drums and resulting in the loss of a small amount of product.
<b>W</b> 9/95	23/06/1995	COMO	Petrol	3	A petrol tanker ran into the back of another petrol tanker which was stationary at traffic lights. There was no loss of product despite extensive damage to both vehicles.
W10/95	05/07/1995	FORRESTFIELD	Ammonium Nitrate	5.1	The locking mechanisms on two shipping containers containing ammonium nitrate failed during the shunting of rail vehicles, resulting in a spill of product.

# For the Year 1995

	DATE	LOCATION	Goods	Class	COMMENTS
W12/95	25/07/1995	SAWYERS VALLEY	Ethanol	3	A vehicle transporting ethanol in small packages rolled over and struck a power pole in wet weather. No ethanol was spilt.
W14/95	28/07/1995	GERALDTON	Ammonium Nitrate	5.1	A belly dumper on the rear of a road train transporting loose ammonium nitrate rolled over while the driver attempted to negotiate a roundabout at high speed.
W11/95	28/07/1995	PARKESTON	Butanol	3	Incorrect stacking of drums of butanol in a rail wagon allowed a number of the drums to rub against a metal door causing product to leak.
W13/95	<b>18/</b> 08/1995	PINJARRA	Sulphuric Acid	8	A spill of sulphuric acid occurred after an operator at a large processing plant failed to ensure that a receival tank was appropriately depressurised prior to product transfer.
W16/95	02/11/1995	FLOREAT PARK	Petrol	3	A small amount of petrol leaked from a receival tank when a tanker driver misread the tank dip stick prior to transfer.
<b>W</b> 18/95	03/11/1995	MUNDARING	Hexanes	3	A leaking drum of flammable liquid on a semi trailer was observed by a following motorist who alerted the Police. The Police stopped the vehicle and the leaking drum was isolated.
W15/95	11/11/1995	COOLGARDIE	Ammonium Nitrate Liquid	5.1	A B-double transporting hot ammonium nitrate solution rolled over while travelling from Perth to Kalgoorlie causing a small amount of product to leak from a damaged tank.
W17/95	21/11/1995	HALLS CREEK	Sodium Cyanide	: 6.1	A semi trailer transporting intermediate bulk containers of sodium cyanide collapsed when the converter dolly was pulled from under it. An emergency response was activated.
W19/95	02/12/1995	NORSEMAN	Resin Solution	3	A number of packages of flammable liquids on a semi trailer leaked when the load shifted in transit.
W20/95	22/12/1995	KALGOORLIE	Ammonium Nitrate Mixture	5.1	A tanker containing an ammonium nitrate mixture separated from a prime mover when the driver failed to check that the turntable was secured prior to moving the vehicle.

Date

: 04 January 1995

**Time :** 1115 hrs

Location

: Great Southern Highway, 11 Km South of

**BROOMEHILL** 

Dangerous : LIQUEFIED PETROLEUM GAS

Goods Involved

Class 2.1

Sub-Risk -

UN No. 1075

Packaging Group :

Quantity Involved : 12200 litres

Quantity Spilled :

3660 litres

## Scenario:

The driver of a vehicle, transporting approximately 200 cylinders of liquefied petroleum gas, lost concentration at a bend in the road and rolled the vehicle which subsequently caught fire.

A passing motorist helped the injured driver out of the vehicle and many of the gas cylinders burst into flames as the fire spread through the vehicle and the attached trailer.

The fire was believed to be caused by fuel spilling on a hot part of the motor following the impact. The road was blocked for several hours as emergency crews extinguished the vehicle fire and fire which had spread to surrounding bush.

The driver, suffering from lacerations and a shoulder injury, was taken to a local hospital.

**DGAT:** W1/95

**File No.**: 1/95

**Date** : 05 January 1995 **Time** : 1150 hrs

Location : Corner of Albany Highway and Kelvin Road

**MADDINGTON** 

Dangerous

. HYPOCHLORITE SOLUTIONS

Goods Involved

Class 8

Sub-Risk -

UN No. 1791

Packaging Group : III

Quantity Involved : 25 litres

Quantity Spilled : 25 litres

## Scenario:

An unrestrained 25 litre hypochlorite solution drum fell from the back of a tray top vehicle while the vehicle was negotiating a corner at a busy metropolitan intersection.

It was found that at the time of the incident the side of the tray top was not properly secured.

The drum ruptured upon impact and the hypochlorite solution was spilt onto the road. Motorists were directed around the spill until the Fire Brigade attended the scene and diluted the spilt product with water.

**DGAT**: W2/95 File No.: 5/95

Date

: 09 January 1995

**Time** : 1115 hrs

Location

: Thomas Road **KWINANA** 

Dangerous : SULPHURIC ACID

Goods Involved

Class 8

Sub-Risk -

UN No. 1830

Packaging Group :

II

Quantity Involved:

5000 litres

Quantity Spilled :

5000 litres

### SCENARIO:

A sulphuric acid tanker, which had successfully discharged one compartment of product and had commenced discharge of the second compartment, developed a leak from the discharge piping while transferring product to a storage tank at a large processing plant.

The tanker driver, who had positioned himself remote from the tanker during the transfer, was alerted by an employee at the site that fluid was leaking from the tanker. The tanker driver immediately stopped the discharge and alerted the emergency services.

The acid was then hosed down and collected in a bunded area for further dilution.

**DGAT**: W8/95

**File No.:** 124/95

**Date** 

: 16 January 1995

**Time** : 0730 hrs

Location

: Great Eastern Highway

YELLOWDINE

Goods Involved

Dangerous : PETROLEUM SPIRIT

Class 3

Sub-Risk -

UN No. 1271

Packaging Group :

II

Quantity Present :

8160 litres

Quantity Involved :

30 litres

### **SCENARIO:**

A 200 litre drum of petroleum spirit was punctured by a nail in a pallet while in transit from the manufacturer's premises in Victoria to Perth.

The leak was noticed by the driver at Yellowdine, during a routine check of the packages and the emergency services were contacted.

Police and Fire Brigade personnel from Southern Cross attended the scene and the leaking drum was removed from the vehicle. The remaining liquid in the damaged drum was decanted into a new drum and the damaged drum was disposed of.

**DGAT**: W4/95

File No.: 17/95

Date

: 27 January 1995

**Time** : 2100 hrs

Location

: Charles Street

**NORTH PERTH** 

Dangerous

: NITRIC/PHOSPHORIC ACID MIX

Goods **Involved** 

Class 8

Sub-Risk -

UN No. 1760

Packaging Group

II

Quantity Present

4500 litres

Quantity Involved

4500 litres

POTASSIUM HYDROXIDE

Class 8

Sub-Risk -

UN No. 1814

II

Packaging Group :

800 litres

Quantity Present

Quantity Involved :

800 litres

# Scenario:

A driver responsible for the delivery of a load of corrosive liquids inadvertently transferred four 200 litre drums of potassium hydroxide into a storage tank containing 4500 litres of a mixed acid solution. The mixing of these incompatible liquids created a violent reaction which led to rapid heating within the tank. This heating forced the tank to expand which ultimately caused the tank shell to be punctured by a bracket which was supporting the fill line. The entire contents of the tank then emptied into the surrounding bund.

The Police and Fire Brigade were contacted along with the supplier of the goods. Through consultation with the emergency services personnel, it was decided that the heated product should be allowed to cool over night before transferring it into recovery tanks. Following the clean up operations, it was noticed that the lining of the bund had been damaged by the spilt product so the product supplier arranged for the replacement and upgrading of the bund lining. The following morning the product was transferred from the bund into intermediate bulk containers and taken away for disposal. The Division has ensured that the chemical suppliers have implemented procedures for product transfer which will prevent a recurrence.

**DGAT**: W5/95

**File No.:** 47/95

Date

: 27 January 1995

**Time** : 0735 hrs

Location

: Corner of Mawson Street and Albany Highway

**ALBANY** 

Dangerous

: PETROL

Goods

Involved

Class 3

Sub-Risk -

UN No. 1203

Packaging Group

II

Quantity Involved :

2300 litres

Quantity Spilled :

100 litres

### SCENARIO:

A petrol tanker was struck by a four wheel drive vehicle while transferring petrol at a service station. The vehicle impact damaged fittings on one compartment of the tanker resulting in the loss of approximately 100 litres of petrol.

The driver of the tanker stopped the leak by closing an internal valve and the Fire Brigade was then notified. Upon arrival at the site, the Fire Brigade laid down sand to contain the spill and organised clean-up of the site.

The service station site has since placed additional obstructions around the site to divert traffic away from the filling area.

**DGAT**: W3/95

File No.: 16/95

Date

: 24 March 1995

**Time** : 1245 hrs

Location

: Kalamunda Road

SOUTH GUILDFORD

: SODIUM HYDROXIDE

**Dangerous** 

Goods Involved

Class 8

Sub-Risk -

UN No. 1824

Packaging Group

Quantity Involved :

450 litres

Quantity Spilled

10 litres

HYDROCHLORIC ACID

Class 8

Sub-Risk -

UN No. 1789

Packaging Group

II

Quantity Present :

175 litres

Quantity Involved:

10 litres

### Scenario:

A pallet load of 25 litre drums containing sodium hydroxide and hydrochloric acid slid and tilted on a vehicle as the driver of the tray top vehicle negotiated a corner into a transport yard where he was due to pick up additional goods.

The tilting of the packages caused pressure to be placed on the lids of the drums which allowed a small amount of product to leak onto the vehicle tray.

**DGAT**: W6/95

**File No.:** 60/95

Date

: 11 June 1995

**Time :** 1500 hrs

Location

: Eyre Highway

**COCKLEBIDDY** 

Dangerous

: PETROLEUM SPIRIT

Goods Involved

Class 3

Sub-Risk -

UN No. 1271

Packaging Group :

II

Quantity Involved :

8000 litres

Quantity Spilled

400 litres

#### SCENARIO:

The rear trailer of a vehicle transporting petroleum spirit in 200 litre drums overturned while travelling from Melbourne to Perth.

The drums were strewn over the road on impact and the overturned trailer blocked off part of the Eyre Highway.

Approximately three of the drums split open on impact with the road surface and leaked a small amount of product. The Police and Fire Brigade attended the site and cordoned off the area due to the presence of flammable vapours.

It took emergency service personnel approximately four and a half hours to clean up the spill and re-open the road to traffic. No-one was injured as a result of the incident and the cause of the roll over remains unknown.

**DGAT:** W7/95

File No.: 117/95

Date

: 23 June 1995

Time

: 0835 hrs

Location

: Canning Highway

COMO

Dangerous Goods

: PETROL

Goods Involved

Class 3

Sub-Risk -

UN No. 1203

Packaging Group :

II

Quantity Involved:

3000 litres

Quantity Spilled

0 litres

DIESEL FUEL

Class 3

Sub-Risk -

UN No. 1270

Packaging Group

III

Quantity Present :

3500 litres

Quantity Involved:

0 litres

#### SCENARIO:

A tanker loaded with petroleum fuel ran into the trailer of another stationary petroleum tanker while travelling on Canning Highway near Canning Bridge.

The force of the impact resulted in the turntable assembly breaking away from the tank.

Emergency services personnel blocked off the Highway for several hours while the Fire Brigade doused the tankers with foam.

Fortunately, there was no loss of product and the damaged tankers were later towed away for repairs.

**DGAT**: W9/95

**File No.**: 127/95

Date

: 05 July 1995

**Time** : 0850 hrs

Location

: Rail Marshalling Yard

**FORRESTFIELD** 

Dangerous: AMMONIUM NITRATE

Goods Involved

Class 5.1

Sub-Risk -

UN No. 1942

Packaging Group

Ш

Quantity Involved:

42000 kg

Quantity Spilled :

9500 kg

## SCENARIO:

Two shipping containers containing loose ammonium nitrate were loaded on a rail vehicle at a metropolitan marshalling yard, ready for transport to Kalgoorlie. The containers were left overnight prior to transport the following morning.

At some time during the night the rail wagons were shunted and the force of the impact caused the locking mechanisms on the shipping containers to fail. The doors burst open at the bottom allowing product to slowly pour from the containers.

The spill was not noticed until dawn and as the rail wagon had been moved several times during the night, the spill was spread over a large area including at least three different tracks.

A bobcat was used to recover the product and the damaged containers were returned to the consignor's premises.

**DGAT:** W10/95

**File No.**: 131/95

**Time :** 0645 hrs Date : 25 July 1995

Location : Great Eastern Highway

SAWYERS VALLEY

Dangerous: ETHANOL Goods Involved

Class 3

Sub-Risk -

UN No. 1170

Packaging Group :

Quantity Involved : 5500 litres

Quantity Spilled : 0 litres

## Scenario:

A semi trailer transporting ethanol in small packages rolled over and struck a power pole on Great Eastern Highway in Sawyers Valley.

It is thought that heavy rains and slippery roads contributed to the accident as the vehicle lost traction as it approached a right hand bend in the highway.

Police blocked off the road and redirected traffic for most of the day while the site was cleared. There were no injuries as a result of the accident, however the water and power supplies to the area were cut for several hours.

**DGAT:** W12/95 **File No.:** 149/95

Date

: 28 July 1995

**Time**: 0420 hrs

Location

: North Coast Highway

**GERALDTON** 

Dangerous: AMMONIUM NITRATE

Goods Involved

Class 5.1

Sub-Risk -

UN No. 1942

Packaging Group :

Ш

Quantity Involved:

54000 kg

Quantity Spilled :

29000 kg

## SCENARIO:

A road train consisting of two belly dumpers containing loose ammonium nitrate failed to negotiate a roundabout as it entered the City of Geraldton.

Upon entering the roundabout the second trailer of the road train rolled over onto its left hand side and skidded along the road, coming to rest on the kerb.

It is believed that the accident occurred as a result of a combination of excessive speed and the camber of the road. A small amount of ammonium nitrate was spilt when the clean-up crew removed the tarpaulin from the load.

The belly dumper was righted and the spilt ammonium nitrate was transferred back into the trailer. No one was injured as a result of the incident and the recovered material was taken to the supplier's premises for salvage.

**DGAT:** W14/95

**File No.:** 154/95

Date : 28 July 1995 **Time**: 0800 hrs

Location : Rail Yard **PARKESTON** 

Dangerous: BUTANOL Goods

Involved Sub-Risk -

UN No. 1120

Class 3

Packaging Group II

Quantity Involved : 16000 litres

Quantity Spilled : 100 litres

### SCENARIO:

A number of drums of butanol being transported from Fremantle to Adelaide developed leaks in transit. The leak was noticed upon arrival at the Parkeston Freight Terminal. The emergency services were called and assisted with the clean-up operations.

Investigation showed that there was no dunnage between the drums and the metal doors of the rail wagon. This allowed the drums to rub against the doors, causing two of the drums to develop leaks.

**DGAT:** W11/95 **File No.**: 148/95

Date

: 18 August 1995

**Time :** 1200 hrs

Location

: South West Highway

PINJARRA

Dangerous

: SULPHURIC ACID

Goods Involved

Class 8

Sub-Risk -

UN No. 1830

Packaging Group

H

Quantity Involved :

55000 litres

Quantity Spilled

100 litres

## SCENARIO:

A spill of sulphuric acid occurred at a major processing plant when an employee failed to ensure that an acid receival tank was appropriately depressurised prior to product transfer.

An acid tanker arrived on site to make a delivery and the operator was requested to depressurise the receiving sulphuric acid storage tank. The tank and associated pipework had recently been commissioned and the operator had not been trained in the new product transfer procedures.

The operator began to depressurise the receival tank in accordance with the previous procedures and then assisted the tanker driver to connect the transfer hose. After the usual waiting time for the tank to depressurise had elapsed the operator gave the tanker driver the 'all clear' to commence product transfer.

A short time later the operator noticed acid leaking from the vent on top of the tanker and called to the tanker driver to close the delivery valve. The tanker driver then diluted the spilt product with water.

Investigation showed that the receival tank had not been fully depressurised prior to the opening of the delivery valves which created back pressure through the supply line causing the spill. The company involved has since installed highly visible pressure gauges and have reviewed the operating procedures to prevent a recurrence.

**DGAT**: W13/95 **File No.**: 151/95

Date

: 02 November 1995

**Time**: 0630 hrs

Location

: Corner of Oceanic Drive and Brookdale Street

FLOREAT PARK

Dangerous

Goods

Involved

: PETROL

Class 3

Sub-Risk -

UN No. 1203

Packaging Group :

II

Quantity Involved:

14200 litres

Quantity Spilled

25 litres

### SCENARIO:

The driver of a petrol tanker overfilled a receival tank after misreading the tank dipstick in poor light. After noticing a small leak of petrol, the driver stopped the transfer and telephoned service station staff to advise that the tank had been overfilled.

An employee arriving at the site the following morning noticed a small amount of fuel around the fill point and decided to wash it away with water. When the service station dealer arrived on site later that morning, he checked the delivery records and found that the driver had delivered approximately 2000 litres more than the tank capacity.

Emergency services personnel were contacted and attended the scene. The Fire Brigade flushed nearby drains and cleaned up petrol residues, however the estimated 2000 litres of petrol spilt could not be accounted for.

Further investigation showed that only 25 litres of petrol had been lost and that the over estimation was a result of not taking into account the ullage available in the tank and mistaking run-off water in the drains for petrol.

**DGAT:** W16/95

**File No.:** 180/95

Date

: 03 November 1995

**Time :** 0800 hrs

Location

: Great Eastern Highway

MUNDARING

Dangerous Goods

**Involved** 

: HEXANES

Class 3

Sub-Risk -

UN No. 1208

Packaging Group : II

Quantity Involved : 2400 litres

Quantity Spilled : 0 litres

PETROLEUM SPIRIT

Class 3

Sub-Risk -

UN No. 1271

Packaging Group : II

Quantity Involved : 13600 litres

Quantity Spilled : 200 litres

## SCENARIO:

A motorist following a semi trailer loaded with 200 litre drums of flammable liquid noticed liquid dripping from the back of the trailer and alerted police.

Police stopped the vehicle near Mundaring and found that solvent was leaking from one of the drums on board. Fire Brigade personnel attended the scene and while wearing full protective clothing, began to unload the vehicle to isolate the leaking drum. The highway was blocked off to traffic for over three hours and nearby residents were asked to stay indoors while the spill was cleaned up.

Once the leaking drum had been isolated the vehicle was reloaded and allowed to proceed to its destination. Investigation showed that the drum had developed a leak due to rubbing with other drums while in transit.

**DGAT**: W18/95 **File No.**: 191/95

Date :

11 November 1995

Time :

2350 hrs

Location:

Great Eastern Highway

COOLGARDIE

Dangerous : AMMONIUM NITRATE LIQUID

Goods Involved

Class 5.1

Sub-Risk -

UN No. 2426

Packaging Group :

II

Quantity Involved:

28000 litres

Quantity Spilled:

100 litres

#### SCENARIO:

A B-double tanker vehicle transporting hot ammonium nitrate solution rolled over approximately 18 kilometres west of Coolgardie. The front tanker absorbed most of the impact and leaked approximately 100 litres of product. The rear tank only sustained minor damage and there was no loss of product from this tank.

The Police and Fire Brigade attended the scene and the highway was closed for several hours. A crane was used to right the vehicle and the emergency services. personnel assisted in the clean-up.

The contents of the front tanker were transferred to an isotainer and delivered to its destination. The rear trailer was also towed to its destination under police escort.

The driver sustained only minor injuries as a result of the accident and the cause of the roll over remains unknown.

**DGAT:** W15/95

**File No.:** 181/95

Date

: 21 November 1995

**Time** : 0800 hrs

Location

: Palm Springs Mine access road

HALLS CREEK

Dangerous

: SODIUM CYANIDE

Goods Involved

Class 6.1

Sub-Risk -

UN No. 1689

Packaging Group :

I

Quantity Involved:

20000 kg

Quantity Spilled

0 kg

### SCENARIO:

A trailer transporting sodium cyanide collapsed when the dolly converter pulled away from it.

Police, Fire Brigade and mine site personnel were activated to repair the trailer and recover the dropped container, which was not damaged.

Further investigation showed that the vehicle and driver were not licensed to transport dangerous goods and breaches of the regulations have been directed to the Ministry of Justice for further action.

**DGAT:** W17/95

**File No.:** 186/95

Date

: 02 December 1995

**Time** : 0900 hrs

Location

: Eyre Highway NORSEMAN

Dangerous Goods

Involved

Dangerous: RESIN SOLUTION

Class 3

Sub-Risk -

UN No. 1866

Packaging Group : II

Quantity Involved : 150 litres

Quantity Spilled :

150 litres

XYLENE

Class 3

Sub-Risk -

UN No. 1307

Packaging Group :

II

Quantity Present

140 litres

Quantity Involved:

140 litres

## SCENARIO:

Packages containing flammable liquid shifted in transit while being transported on a tautliner travelling from the Adelaide to Perth.

A number of the packages split open as a result of the load movement, spilling product throughout the vehicle. The driver of the vehicle noticed the leak upon stopping at a roadhouse in Norseman and rang the local Police. The Police and Fire Brigade attended the scene and used sand to prevent product flowing down drains.

Fire Brigade personnel applied foam to the affected area to protect against ignition of the product and isolated the leaking drums. The leaking drums were then decanted into oversized recovery drums and removed from site for salvage.

The contaminated soil was removed and disposed of and the highway reopened to traffic.

**DGAT**: W19/95

File No.: 199/95

Date : 22 December 1995 **Time :** 1630 hrs

Location : Throssel Street

Goods Involved

Dangerous : AMMONIUM NITRATE MIXTURE

Sub-Risk -

UN No. 3139

Class 5.1

**KALGOORLIE** 

Packaging Group Ш

Quantity Involved 66000 kg

Quantity Spilled 0 kg

## SCENARIO:

A tanker containing an ammonium nitrate mixture separated from a prime mover when the driver of the prime mover failed to ensure that the locking pin on the turntable was secured after connecting the two vehicles.

The tanker was damaged as a result of the separation, however there was no loss of product. A crane was called in to lift up the damaged tanker so that it could be connected to another prime mover.

The following morning the product within the damaged tanker was transferred into a recovery tanker and transported to its destination.

File No.: 24/96 **DGAT:** W20/95

## APPENDIX 1

# ACCIDENT RECORDING POLICY

#### PURPOSE

To stipulate the criteria upon which incidents involving explosives or dangerous goods reported to the division are to be designated as **Recorded Accidents**.

#### SCOPE

All incidents involving the transport, storage and handling of explosives and dangerous goods where such transport, storage or handling is within the scope of the Explosives and Dangerous Goods Act 1961.

#### CRITERIA

Respective Branch Managers shall assess each reported incident to determine whether they are **Recorded Accidents** according to the following criteria.

- Any incident involving explosives or dangerous goods that impacts on or presents a significant potential to impact on public safety.
- 2. Any unintentional fire or explosion (including sabotage) involving or impinging on explosives or dangerous goods containers or storage facilities
- 3. Any uncontrolled release of explosives or dangerous goods:
  - from a bulk container or pipeline;
  - that travels or impacts off the site where storage or handling occurs; or
  - that causes serious injury to any person or substantial damage to property;
- 4. Any incident where explosives or dangerous goods containers can be shown to have fallen from a vehicle whilst it is in transit.
- 5. Any incident where a bulk container carrying explosives or dangerous good is subjected to impact; typically through rollover or collision.

Examples of incidents that **are not** intended to be classified as Recorded Accidents are:

- packages falling from a forklift, sustaining damage and minor leakage with no subsequent injury, property damage or off-site effect.
- where small numbers of packages of dangerous goods are found on the roadside (with or without contents) and their origins remain undetermined.
- vehicle traffic accidents where the containers, their fittings and the dangerous goods remain intact and have not been subjected to impact, and where the dangerous goods are inconsequential to the incident.
- an escape of dangerous goods that is expected during normal operations, maintenance or transfers.
- incidents that involve substances not classified as dangerous goods but are captured by WAHMEMS due to uncertainty or misinformation.

K Price Director

**Explosives and Dangerous Goods Division** 

3 May, 1996